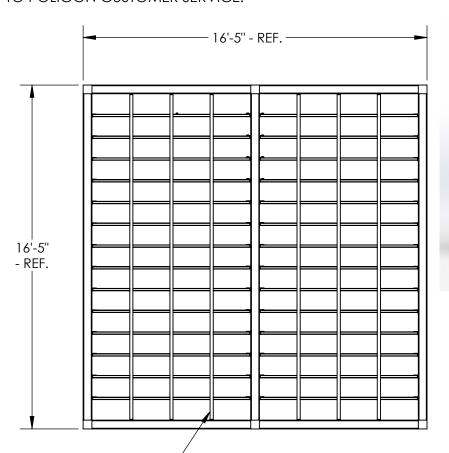
THIS IS A CONCEPT DRAWING, DIMENSIONS SHOWN ARE REPRESENTATIVE. TO ADAPT THIS CONCEPT TO MEET PROJECT SPECIFIC DESIGN REQUIREMENTS, FORWARD YOUR REQUEST TO POLIGON CUSTOMER SERVICE.



SECOND TIER 2"X2"

LATILLA OPTIONAL

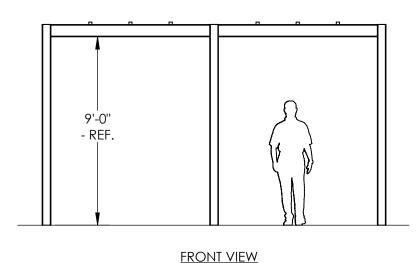
ON 3" & 4" CEDAR

PORTERCORP HAS EARNED A PCI-4000 CERTIFICATION FROM THE GLOBALLY RECOGNIZED POWDER COATING INSTITUTE (PCI). QUALITY FINISHING IS CRUTAL TO THE LONG TERM PERFORMANCE OF SHELTER STRUCTURES. THIS CERTIFICATION UNDERSCORES THE COMMITMENT PORTERCORP HAS MADE TO MANUFACTURING QUALITY PRODUCTS.

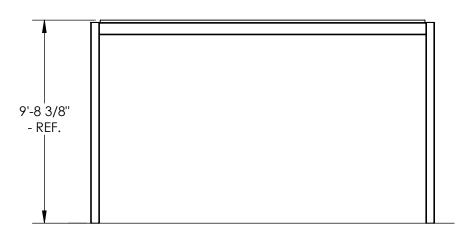


SHOWN ABOVE WITH 6 WOOD LOUVER INSERTS





TOP VIEW



SIDE VIEW



SHOWN ABOVE WITH 4 WOOD LOUVERS INSERTS

WOOD SPECIES AND FINISH OPTIONS:

CEDAR-2"X6", 3"X6", 4"X6" & 4"X8" NOM. SIZES

FINISH- 1) NATURAL, ROUGH

IPE -1 1/2"X6" NOM.

FINISH- NATURAL, SMOOTH

MAHOGANY - 1 1/2"X6" NOM.

FINISH- NATURAL, SMOOTH

GENERAL FRAME NOTES:

1. ALL STEEL COMPONENTS (STRUCTURAL MEMBERS, ORNAMENTATION, RAILING, ETC.)

ARE POWDER COATED IN THE FOLLOWING MANNER (UNLESS REQUESTED OTHERWISE):

SHOT BLASTED TO NEAR WHITE CONDITION (SSPC SP-10)

WASHED AND SEALED IN A PHOSPHATE **SPRAY**

PRIME-COATED WITH POLI-5000 HIGH PERFORMANCE POWDER APPLIED **EPOXY**

TOP-COATED WITH SUPER-DURABLE TGIC POLYESTER POWDER AND OVEN CURED

SEE POLIGON.COM FOR COLOR OPTIONS

SHELTER MODEL:

DB117: 16' X 16' PREMIER WOOD TRELLIS COLLECTION



www.poligon.com 616-399-1963

PORTER CORP., 4240 N. 136th AVE.

Copyright laws protect the style and visual appearance of the structure while patents may protect other parts of the design.