THIS IS A CONCEPT DRAWING, DIMENSIONS SHOWN ARE REPRESENTATIVE. TO ADAPT THIS CONCEPT TO MEET PROJECT SPECIFIC DESIGN REQUIREMENTS, FORWARD YOUR REQUEST TO POLIGON CUSTOMER SERVICE.

15'-8" - REF.

- 17'-10" - REF.



PORTERCORP HAS EARNED A **PCI-4000 CERTIFICATION** FROM THE GLOBALLY RECOGNIZED POWDER COATING INSTITUTE (PCI). QUALITY FINISHING IS CRUTAL TO THE LONG TERM PERFORMANCE OF SHELTER STRUCTURES. THIS CERTIFICATION UNDERSCORES THE COMMITMENT PORTERCORP HAS MADE TO MANUFACTURING QUALITY PRODUCTS.



- GENERAL FRAME NOTES:

  1. ALL STEEL COMPONENTS (STRUCTURAL MEMBERS, ORNAMENTATION, RAILING, ETC.) ARE POWDER COATED IN THE FOLLOWING
  - MANNER (UNLESS REQUESTED OTHERWISE):

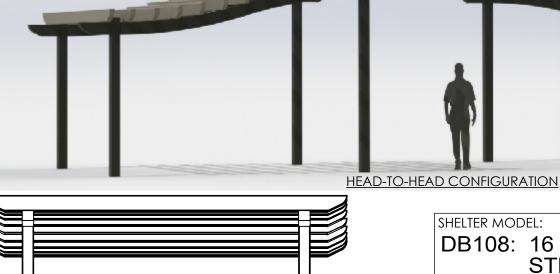
    SHOT BLASTED TO NEAR WHITE
    CONDITION (SSPC SP-10)
  - WASHED AND SEALED IN A PHOSPHATE **SPRAY**
  - PRIME-COATED WITH POLI-5000 HIGH PERFORMANCE POWDER APPLIED **EPOXY**
  - TOP-COATED WITH SUPER-DURABLE TGIC POLYESTER POWDER AND OVEN CURED SEE POLIGON.COM FOR COLOR OPTIONS

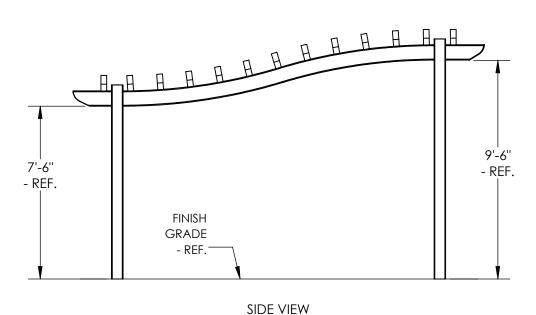






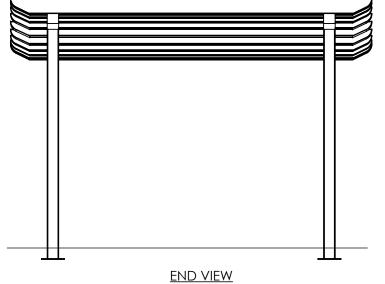
**HEAD-TO-TAIL CONFIGURATION** 





**TOP VIEW** 





DB108: 16 X 18 TRELLIS - WAVE STEEL TRELLIS COLLECTION



www.poligon.com 616-399-1963 PORTERCORP, 4240 N. 136th AVE,

HOLLAND, MI 49424

